

I claim:

1. A lip cosmetic comprising:
 - (1) an elongated lipstick core; and
 - (2) an outer layer of lip liner around
5 the periphery of the lipstick core, wherein the
lipstick core comprises at least about 50% by weight of
the lip cosmetic.
2. The lip cosmetic of claim 1 wherein the
lip cosmetic and the lipstick core are cylindrical
10 throughout at least the major portion of their length.
3. The lip cosmetic of claim 1 wherein the
lip liner and lipstick are formulated so that in use
the lip liner prevents or minimizes the tendency of the
lipstick in the lip cosmetic to feather outside the
15 border of the lips outlined by the lip liner.
4. The lip cosmetic of claims 1, 2 or 3
wherein the lipstick core and lip liner are present in
amounts such that the lip cosmetic contains from about
50% to about 95% by weight of the lipstick core and
20 from about 5% to about 50% by weight of the lip liner.
5. The lip cosmetic of claim 4 wherein the
lipstick core and lip liner are present in amounts such
that the lip cosmetic contains from about 85% to about
95% by weight of the lipstick core and from about 5% to
25 about 15% by weight of the lip liner.

6. The lip cosmetic of claim 4 wherein the
lipstick core and lip liner are present in amounts such
that the lip cosmetic contains from about 50% to about
65% by weight of the lipstick core and from about 35%
5 to about 50% by weight of the lip liner.

7. The lip cosmetic of claim 2 wherein the
radius of the lip cosmetic is no more than about 1.4
times the radius of the lipstick core.

8. The lip cosmetic of claim 2 wherein the
10 radius of the lip cosmetic is no more than about 1.2
times the radius of the lipstick core.

9. The lip cosmetic of claim 1 wherein the
lipstick core has the same color as the outer layer of
lip liner.

15 10. The lip cosmetic of claim 1 wherein the
lipstick core has a different color than the outer
layer of lip liner.

11. The lip cosmetic of claim 10 wherein the
lip liner and lipstick are formulated so that in use
20 the lip liner prevents or minimizes the tendency of the
lipstick to feather outside the border of the lips
outlined by the lip liner.

12. The lip cosmetic of claim 1 wherein the
lipstick core has a lighter color than the outer layer
25 of lip liner.

13. The lip cosmetic of claim 1 wherein the lipstick core has a darker color than the outer layer of lip liner.

14. The lip cosmetic of claim 1 wherein one or both of the lipstick core and lip liner includes one or more additional cosmetic materials, the additional cosmetic materials being selected from the group consisting of fragrances, sunscreens, dermatologic agents, and mixtures thereof.

10 15. A method for preparing a lip cosmetic comprising an elongated lipstick core and an outer layer of lip liner around the periphery of the elongated lipstick core comprising:

15 providing a mold having an internal volume generally corresponding to the exterior shape of the lip cosmetic;

inserting into the mold a lipstick core mandrel having a shape generally corresponding to the shape of the lipstick core, leaving a lip liner volume;

20 introducing liquified lip liner composition into the lip liner volume and solidifying the lip liner composition to form what becomes the coating of lip liner;

removing the lipstick core mandrel from the mold leaving a lipstick core volume; and

introducing liquified lipstick composition into the lipstick core volume and solidifying the lipstick composition.

16. The method according to claim 15 wherein the mold is designed to provide a beveled shape to the applicator end of the lip cosmetic.

17. A method for preparing a lip cosmetic
5 comprising an elongated lipstick core and an outer layer of lip liner around the periphery of the lipstick core comprising:

10 providing a first mold having an internal volume generally corresponding to the lipstick core;

15 introducing liquified lipstick composition into the volume generally corresponding to the lipstick core and solidifying the lipstick composition to form the lipstick core;

20 providing a second mold having an internal volume generally corresponding to the lip cosmetic;

25 positioning the lipstick core into the internal volume generally corresponding to the lip cosmetic, leaving a lip liner volume; and

introducing liquified lip liner composition into the lip liner volume and solidifying the lip liner composition to form the coating of lip liner around the lipstick core.

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18. The method according to claim 15 or claim 17 wherein the lipstick core and lip liner are present in amounts such that the lip cosmetic contains from about 50% to about 95% by weight of the lipstick

core and from about 5% to about 50% by weight of the lip liner.

19. The method according to claim 15 or
claim 17 wherein the lipstick core and lip liner are
5 present in amounts such that the lip cosmetic contains
from about 85% to about 95% by weight of the lipstick
core and from about 5% to about 15% by weight of the
lip liner.

20. The method according to claim 15 or
10 claim 17 wherein the lipstick core and lip liner are
present in amounts such that the lip cosmetic contains
from about 50% to about 65% by weight of the lipstick
core and from about 35% to about 50% by weight of the
lip liner.

15 21. The method according to claim 17 wherein
the first mold and the second mold are designed to
provide a beveled shape to the applicator end of the
lip cosmetic.

22. A method for applying a cosmetic to the
20 lips comprising the step of applying to the lips the
lip cosmetic of claim 1.

23. The method of claim 22 wherein the lip
cosmetic is applied to the lips in such a way that the
lip liner composition outlines the lips thereby
25 preventing or minimizing the tendency of the lipstick

composition that was applied to the lips to feather outside the boundaries of the lips.

24. The method of claim 22 wherein the lip cosmetic is applied to the lips in such a way that the
5 lip liner composition highlights the outline of the lips.